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QUESTION & ANSWER

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Exam : **CPIM-ECO**

Title : CPIM Execution and Control of Operations

Version : Demo

1.When attempting to understand whether there is a relationship between two variables, which quality control tool should be used?
A. Pareto diagram
B. Process flow diagram
C. Scatter chart
D. Cause-and-effect diagram
Answer: C

2.Mixed-model scheduling results in which of the following benefits:
A. Improved efficiency
B. Less headcount required
C. Lower finished goods inventory
D. Increased forecast accuracy
Answer: C

3.Which of the following project characteristics would suggest using the PERT technique, rather than the critical path method?
A. Estimates of individual task times are probabilistic.
B. Project tasks are backward scheduled.
C. Due dates are needed to identify critical tasks.
D. Project management can determine the critical path.
Answer: A

4.Which of the following benefits is a result of Standardized Work?
A. Ergonomic repetitive movements
B. Reduced quality checks
C. Evolutionary operations
D. Process stability
Answer: D

5.Which of the following statements about high-volume repetitive manufacturing is true?
A. Machinery and workers must be flexible
B. Takt time is variable
C. There is very little stocking of intermediate assemblies
D. Throughput times are generally long
Answer: C